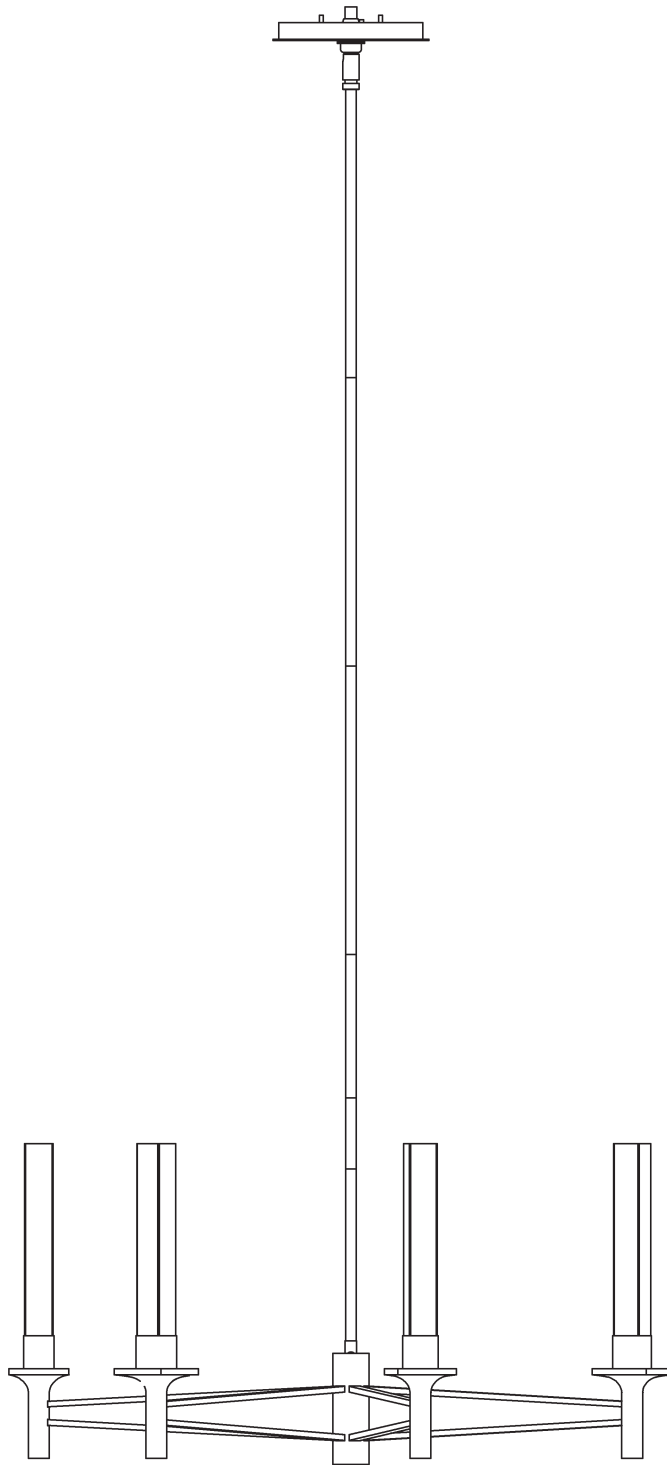


# ASSEMBLY & INSTALLATION INSTRUCTIONS

A1070

Truss Round Pendant 131624

---



HUBBARDTON FORGE.

MODERN AMERICAN BLACKSMITHS | FINE, HAND CRAFTED LIGHTING  
CASTLETON, VERMONT USA | HUBBARDTONFORGE.COM

## Component Parts

- A Fixture**
- B Crossbar**
- C Jam Nut**
- D Canopy Nipple**
- E Ground Screw**
- F Canopy Ring**
- G Canopy**
- H Swivel Assembly**
- I Fixture pipe**
- J 3" Fixture Pipe**
- K 6" Fixture Pipe**
- L 12" Fixture Pipe (3)**
- M Stem Nipple (4)**
- N Glass (7)**
- O Bulb (7), not included**
- P Fixture Nipple**



# ASSEMBLY & INSTALLATION INSTRUCTIONS

A1070

## Truss Round Pendant 131624

**CAUTION: FAILURE TO INSTALL THIS FIXTURE PROPERLY MAY RESULT IN SERIOUS PERSONAL INJURY OR DEATH AND PROPERTY DAMAGE.** We recommend installation by a licensed electrician. This product must be installed in accordance with applicable installation code(s), by a person familiar with the construction and operation of the product and the hazards involved.\*

Caution: Do not exceed maximum wattage noted on fixture. Use only recommended bulbs with fixture.

Please Note: After installation extra hardware and accessories are possible due to our kits are used on multiple products and options.

### To Install Fixture (Figure 1) on following page

**CAUTION: BE SURE POWER IS OFF AT THE MAIN BREAKER BOX PRIOR TO INSTALLATION.**

1. Carefully unpack fixture (A) from the carton.
2. Thread jam nut (C) and crossbar (B) onto threaded nipple (D) with ground screw (E) facing towards swivel assembly (H); leave both parts loose.
3. Using two machine screws (not provided), temporarily fasten crossbar (B) to the electric box.

**NOTE: A NEW ELECTRIC BOX COMES WITH SCREWS. WHEN REPLACING A FIXTURE, RETAIN EXISTING SCREWS FOR USE WITH THE NEW FIXTURE.**

4. Adjust the length of threaded nipple (D) in crossbar (B) so that canopy ring (F) will hold canopy (G) against the ceiling with no threads showing for best appearance. When the correct adjustment is established, tighten jam nut (C) against crossbar (B) to secure the adjustment.
5. Remove crossbar (B) from the electrical box and proceed with the assembly instructions.
6. Locate fixture pipe (I), Fixture pipe is 7.2" long. Feed fixtures wires through pipe and thread pipe onto fixture nipple (P).
7. Locate fixture pipes (J, K, L), stem nipples (M) and fixture (A).
8. Provided are multiple fixture pipes in three different lengths. Choose combination that will achieve overall height desired. Refer to table below to determine pipes required to reach desired overall height. Once you have determined components necessary, feed wires that exit fixture pipe (I) through individual components. Wires will slip easier through loose components than through pipes and nipples that are pre-assembled. Once wires are run, apply thread locking compound to all connection points and assemble pipes and nipples.

		Overall Height of Fixture															
		15.1	18.1	21.1	24.1	27.1	30.1	33.1	36.1	39.1	42.1	45.1	48.1	51.1	54.1	57.1	60.1
# of Pipes Required	3" Pipe (J)	0	1		1		1		1		1		1		1		1
	6" Pipe (K)			1	1			1	1			1	1			1	1
	12" Pipe (L)					1	1	1	1	2	2	2	2	3	3	3	3

**NOTE: APPLICATION OF THE THREAD LOCKING COMPOUND IS NECESSARY TO PREVENT THE PIPE FROM LOOSENING DURING REGULAR MAINTENANCE AND CLEANING OF THE FIXTURE. BE CERTAIN TO APPLY THE COMPOUND.**

9. Carefully slide canopy ring (F) and canopy (G) over wires and pipes (J, K, L) until they rest on fixture (A).
10. Refer to instructions on next page to continue installation.

# ASSEMBLY & INSTALLATION INSTRUCTIONS

A1070

## Truss Round Pendant 131624

---

1. Slip wires from the fixture (A) through swivel assembly (H) and threaded nipple (D).
2. Using two machine screws (not provided), fasten crossbar (B) to the electric box.
3. Using suitable wire connectors (not provided) connect fixture wires to supply (white/ribbed to white and black/smooth to black). Attach a pigtail lead to crossbar ground screw (E). Hold canopy (G) close, connect all ground wires (bare copper or green to bare copper or green) together.

**CAUTION: MAKE SURE WIRE CONNECTORS ARE TWISTED ON SECURELY, AND NO BARE WIRE IS EXPOSED.**

4. Slide canopy (G) against ceiling, and secure with canopy ring (F).

**CAUTION: BE SURE NO WIRES ARE PINCHED BETWEEN CANOPY (G) AND THE CEILING.**

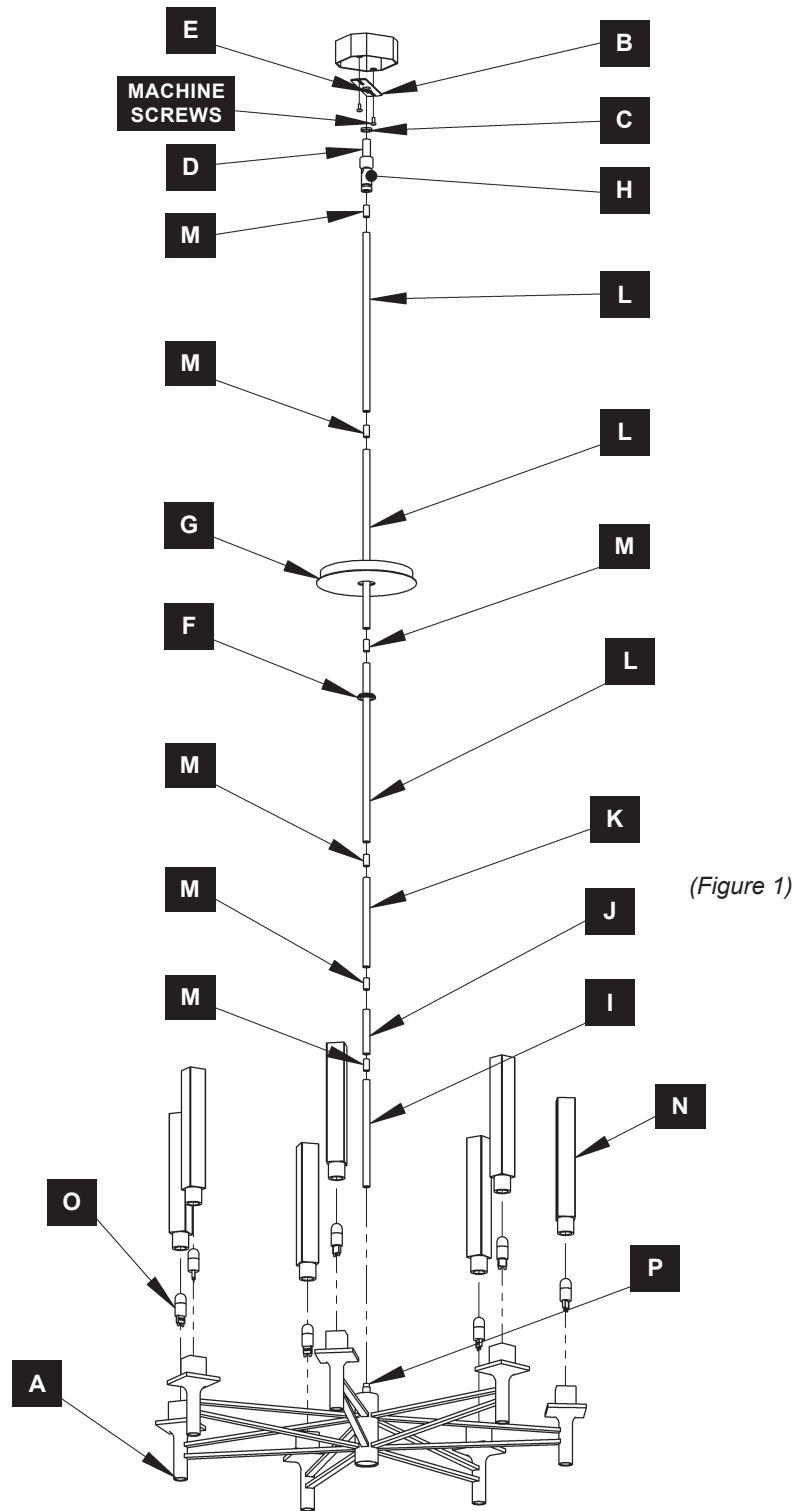
5. Install bulb (O) into socket.
6. Slide glass (N) over bulb.
7. Repeat for remaining sockets.
8. Restore electricity at main breaker.



# ASSEMBLY & INSTALLATION INSTRUCTIONS

A1070

Truss Round Pendant 131624



If you need further assistance, or find that you are missing any parts, please contact the dealer from which you purchased this product. We hope you enjoy your fixture!

**\* Hubbardton Forge will not be liable for injury or damage caused by improper installation, lamping or use of this fixture.**