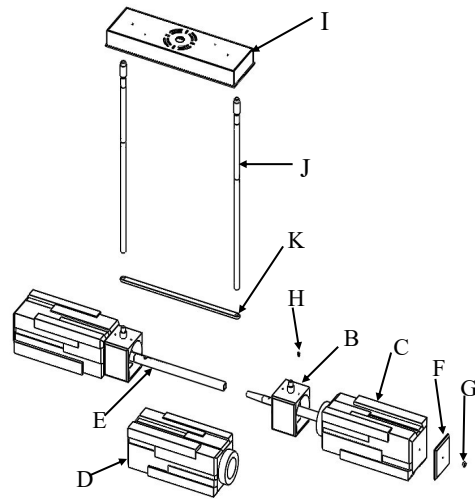


## Included Components

- A. Hardware Packet with Instructions (Not Shown)
- B. Fixture Body half (X2)
- C. Ledgestone End Glass (X2)
- D. Ledgestone Center Glass (X1)
- E. Center Bar (X1)
- F. End Plate (X2)
- G. Cylinder knobs (X2)
- H. 8-32 x 3/8" nylon-tip set screw (X4)
- I. Canopy
- J. Suspension Rod Set
- K. Metal Accent

## Required Tools

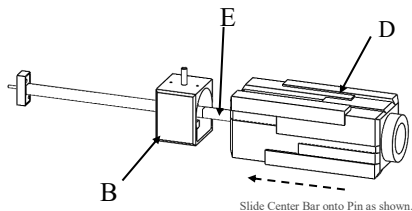
- 1. 5/64" L-shape Allen Key (provided)
- 2. Phillips Screw Driver (not provided)
- 3. Wire Cutters/Strippers (not provided)
- 4. Measuring Tape (not provided)
- 5. 9/16" Wrench (not provided)



## Center Glass Assembly Instructions

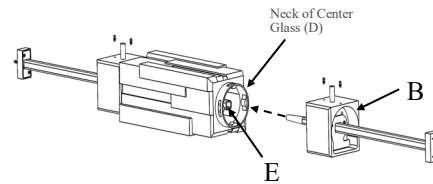
**Step 1:** Locate two Fixture Body Halves (B), Center Glass (D), Center Bar (E)

**Step 2:** ON A FLAT EVEN SURFACE, Slide center glass (D) with grommet side first onto center rod (E) until it sits flush against the Fixture Body Halves (B).



Orient Glass (D) as shown with Neck towards center and flat on the hub.

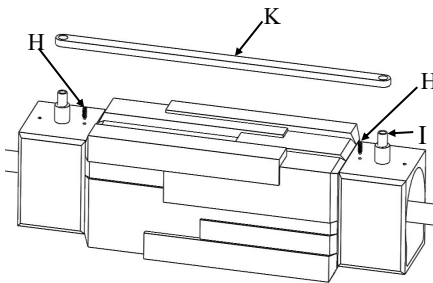
**Step 4:** ON A FLAT EVEN SURFACE, install the other Fixture Body half (B) by inserting the guide pin into the Center Bar (E). Slide all the way in, until the neck of the Center Glass (D) is inserted into the Hub on the Fixture Body Half (B).



**Step 5:** ON A FLAT EVEN SURFACE, Apply Loctite and install two 8-32x3/8" Nylon-tip Set Screws (H) as shown. Use supplied 5/64" L-shape Allen Key.

**Note:** One of the set screws will not bottom out on glass. It is for aesthetics only.

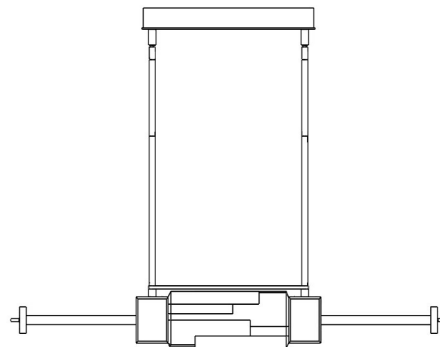
After set screws are in, place Metal Accent (K) over exposed IPs.



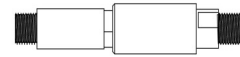
## Fixture Hanging and Assembly Instructions

**Step 1:** Test Fit Threaded Rods with Light Fixture and Canopy to determine Threaded Rod configuration to reach desired overall height. The wire will need to pass through the rods into the canopy.

**Note:** The two shorter IPs (7/8") are used with the 90 degree swivel and 1" Straight Coupler. NOT BETWEEN THREADED RODS.



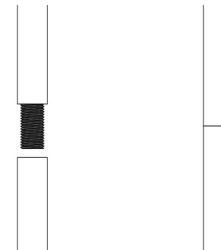
**Step 2:** Apply Loctite to the Male threads of the 90 degree swivel and thread that into the 1" Straight Coupler until bottomed out. Then apply Loctite to both 7/8" long IPs and thread them into both the 90 Degree Swivel and the Straight coupler until the IPs Bottom out.



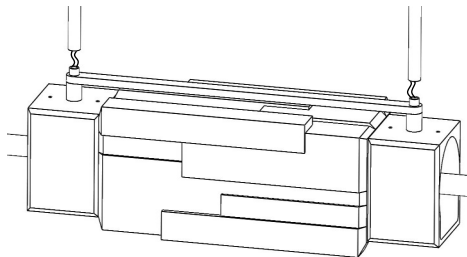
**Step 3:** Apply Loctite to the IP inserted into the 90 Degree Swivel. Screw the top rod onto the IP until it bottoms out against the 90 Degree Swivel.



**Step 4:** Apply Loctite to one side of each IP used with the Threaded Rods. Screw them into the rod until it bottoms out. Then apply Loctite to the other side and screw the second rod on until it bottoms out with the other rod.

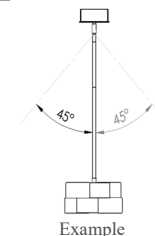


**Step 5:** Before applying the Loctite on the last IP push the Wires from the Fixture through the whole Threaded Rod Assembly. Then apply Loctite to the last IP and screw it into the Coupler attached to the Light Fixture.

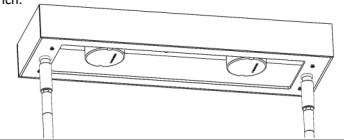


**Step 6:** Mount the canopy back plate to the ceiling and J-box following the included Mounting Instructions.

**Step 7:** Rotate the 90 Degree Swivels using the Flats by the Threaded Rods. The 90 degree Swivels should be lined up so that the light can be mounted on a ceiling that slopes perpendicular to the length of the light fixture.

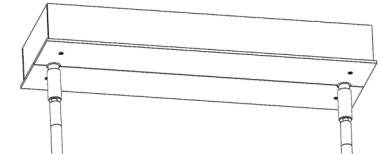


**Step 8:** Remove Canopy Faceplates. Attach Swivel side of Rod and Fixture Assembly to Canopy using Lock Washers and IP Nuts. Tighten IP nuts with 9/16" Wrench.



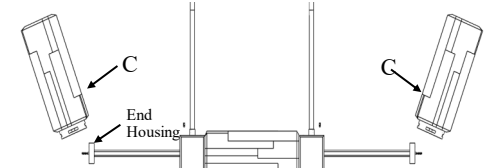
**Step 9:** Connect the wiring from the fixture to the junction box trimming back any unneeded wiring. Attach Wire Access Cover using cylinder knobs.

**Step 10:** Attach Canopy Face Plates to Canopy Body using the small flat head screws.

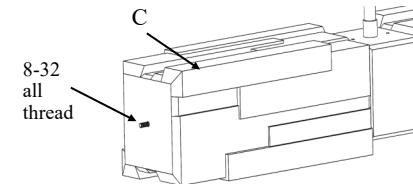


## End Glass Installation and Finish Assembly

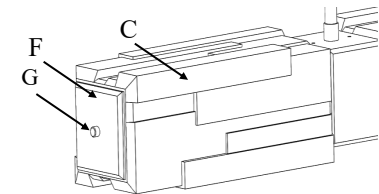
**Step 1:** Install End Glass (C) by angling and rotating so End Housing can fit through neck opening of Glass.



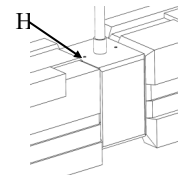
**Step 2:** Install End Glass (C) fully by inserting neck of glass into Fixture Body Hub, and having 8-32 all thread sticking out of drilled hole in End Glass.



**Step 3:** Install End Plate (F) and secure in place with Cylinder Knob (G). Tighten until Cylinder Knob and End Plate are both snug against Glass.



**Step 4:** Apply Loctite and install two 8-32x3/8" Nylon-tip Set Screws (H) as shown. Use supplied 5/64" L-shape Allen Key.



## HAMMERTON STUDIO

In 2013, the Hammerton Studio brand was created to offer artisan-crafted, contemporary design solutions that are both versatile and accessible. Hammerton Studio fixtures add contemporary distinction to entries, great rooms and master suites, yet are cost-effective enough to use throughout any residential or commercial projects. Like all Hammerton fixtures, they are designed and fabricated in Salt Lake City, Utah using domestically sourced materials.

## POWERFUL DESIGN

Since 1992, Hammerton has been known for extraordinary decorative lighting that is boldly designed, expertly rendered, perfectly proportioned and exquisitely detailed. Each fixture exudes a design aesthetic that is timeless and enduring, yet remarkably relevant.

## UNCOMPROMISING CRAFTSMANSHIP

In addition to their exceptional metalworking and finishing expertise, Hammerton artisans share an aesthetic eye and a sculptural talent that define the difference between ordinary and extraordinary craftsmanship. Every fixture demonstrates its artisan's ability to elevate craft to an art form.

## UNIQUE MATERIALS

Hammerton's recent acquisition of the Lightspann brand has added unparalleled strength in all types of artisan glass, including hand-blown, slumped, fused, and lampworked glass. The combination of Hammerton's traditional metalworking and Lightspann glass allows steel, woven mesh, fabric and glass to be combined in a manner which cannot be duplicated

## A REPUTATION REFLECTED BY OUR CLIENTS

Hammerton fixtures are as extraordinary as the clients who purchase them, including Forbes 400 members, Fortune 500 leaders, award-winning entertainers, fashion and interior designers, sports legends, and leading luxury hospitality brands.

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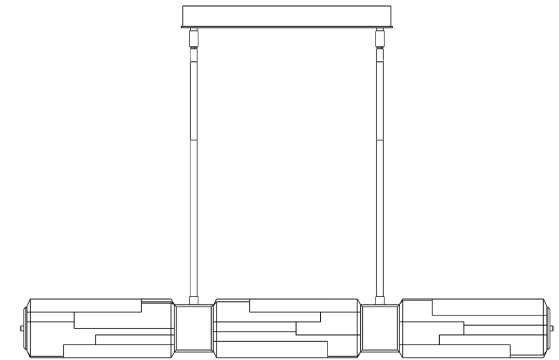
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# Assembly Instructions Ledgestone Dining Fixtures

PLB0056-41  
PLB0056-67



EXAMPLE: PLB0056-41

**WARNING: FAILURE TO INSTALL THIS  
FIXTURE PROPERLY MAY RESULT IN  
SERIOUS PERSONAL INJURY OR DEATH  
AND PROPERTY DAMAGE.**

It is recommended that this product  
be installed by a licensed electrician.

41-001-00117  
REV: B